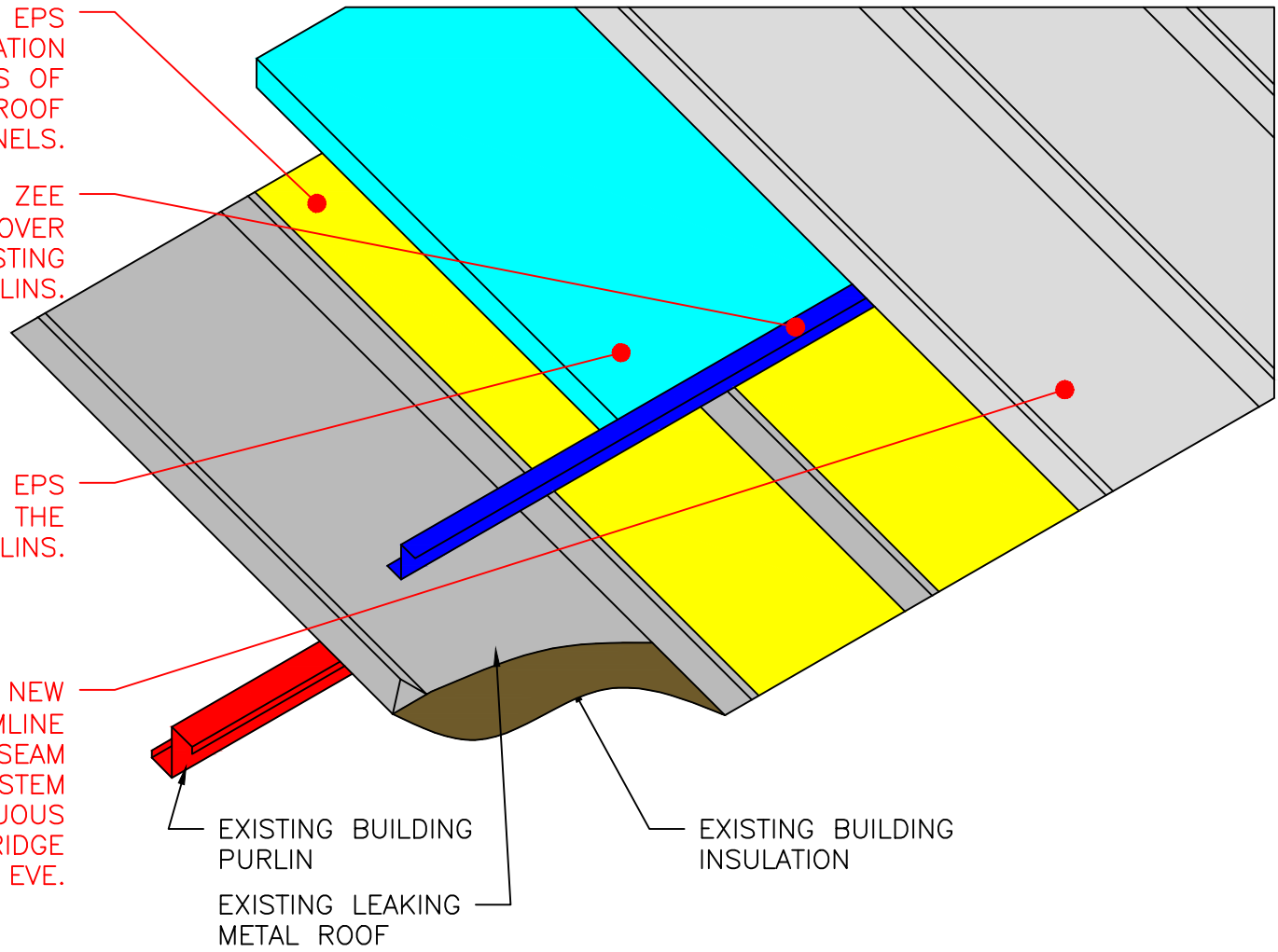


1) INSTALL 2½" EPS
FOAM INSULATION
BETWEEN RISERS OF
OLD METAL ROOF
PANELS.

2) INSTALL NEW ZEE
PURLINS OVER
THE TOP OF EXISTING
BUILDING PURLINS.

3) INSTALL 1" EPS
FOAM INBETWEEN THE
NEW ZEE PURLINS.

4) INSTALL NEW
24GA. STREAMLINE
STANDING SEAM
METAL ROOF SYSTEM
WITH CONTINUOUS
PANEL FROM RIDGE
TO EVE.



COMMERCIAL RETROFIT PROCESS